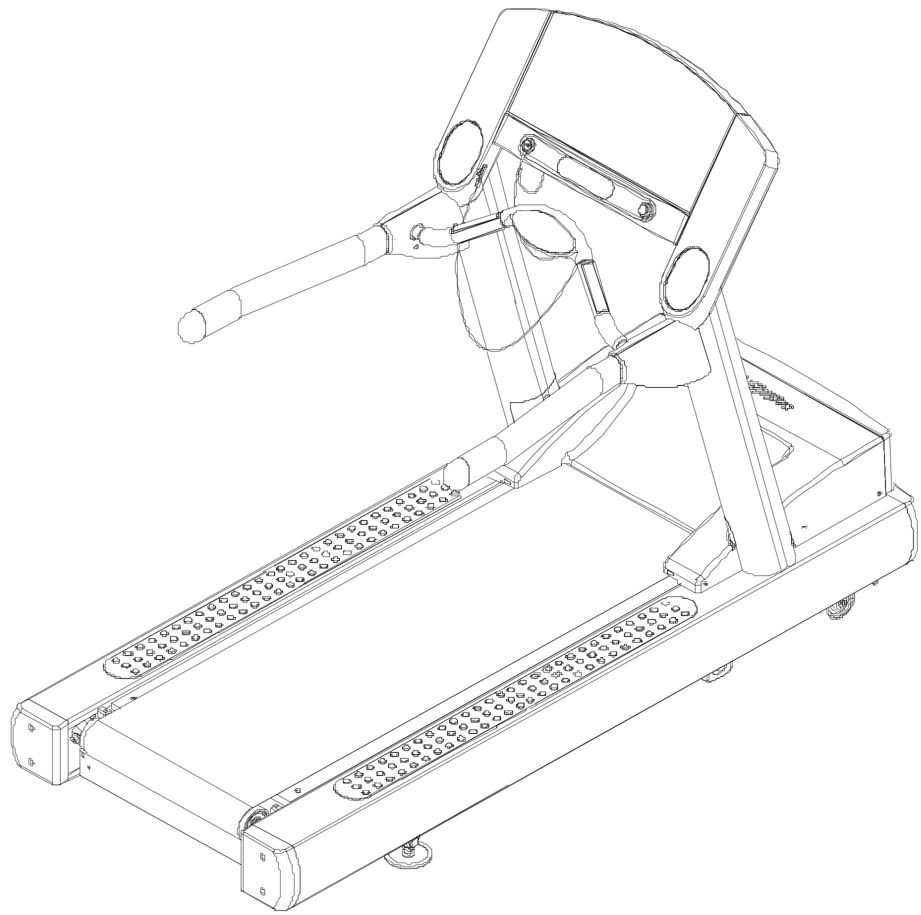
LifeFitness

ARCTIC SILVER 95T-XXXX-05 TREADMILL



Customer Support Services

PARTS MANUAL rev 23 May 2008

Page

REFERENCES 3
CONSOLE, OVERLAY ASSEMBLY & OVERLAY 5
CONSOLE COMPONENTS 6
UPRIGHTS & HANDRAILS 7
ERGO BAR & HEART RATE SENSORS 8
REAR ENDCAPS & CUP HOLDERS 9
MOTOR COVER, FRONT COVER & ENDCAPS 10
SCUFF PAD & TINSEL 11
ON-OFF SWITCH, ACCESS PLATE & GROMMETS 12
BELT, DECK & REAR ROLLER 13
LIFT FRAME, LIFT MOTOR & IEC RECEPTACLE 14
IDLER ARM ASSEMBLY 15
LEG LEVELER ASSEMBLY 16
FRONT ROLLER ASSEMBLY 17
DRIVE MOTOR ASSEMBLY 18
DSP-CONTROLLER ASSEMBLY 19
LINE-CORDS & LINE-CORD OPTIONS 20
BLOCK DIAGRAM – CONSOLE VIEW 21
BLOCK DIAGRAM – DSP VIEW 22
BLOCK DIAGRAM – LINE FILTER VIEW 23

<table>
<tr><th>LANGUAGE</th><th>OPERATION MANUAL</th><th>INSTRUCTION ASSEMBLY</th><th>INSTRUCTION BAG ASSY.</th><th>SERVICE MANUAL</th></tr>
<tr><td>ENGLISH</td><td>M051-00K58-A177</td><td>M051-00K58-A181</td><td>AK58-00432-0000</td><td rowspan="9">M051-00K58-A253</td></tr>
<tr><td>FRENCH</td><td rowspan="3">M051-00K58-A178</td><td rowspan="3">M051-00K58-A182</td><td rowspan="3">AK58-00432-0001</td></tr>
<tr><td>PORTUGUESE</td></tr>
<tr><td>SPANISH</td></tr>
<tr><td>DUTCH</td><td rowspan="3">M051-00K58-A179</td><td rowspan="3">M051-00K58-A183</td><td rowspan="3">AK58-00432-0002</td></tr>
<tr><td>GERMAN</td></tr>
<tr><td>ITALIAN</td></tr>
<tr><td>JAPANESE</td><td>M051-00K58-A180</td><td>M051-00K58-A184</td><td>AK58-00432-0003</td></tr>
<tr><td>EUR</td><td>M051-00K58-A177</td><td>M051-00K58-A181</td><td>AK58-00432-0004</td></tr>
</table>

*All Operation, Instruction Assembly & Instruction Bag Assembly may not be available & are only available in PDF Form

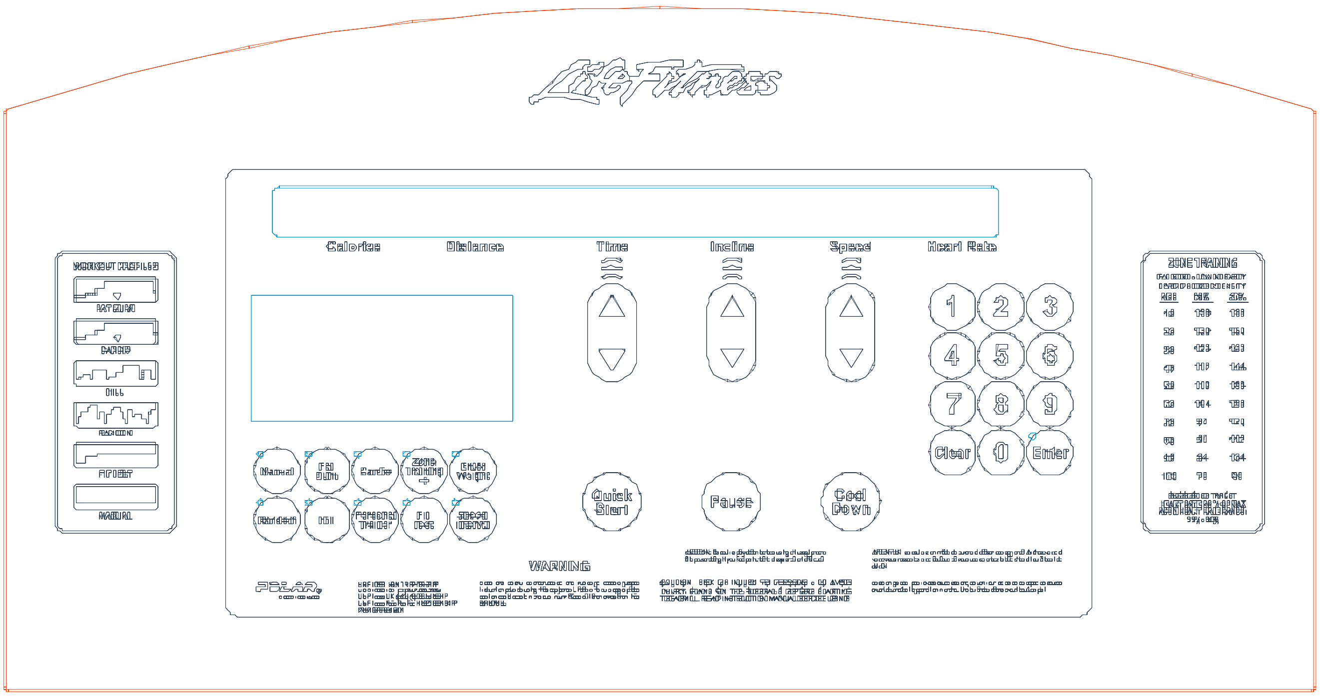
AK58-00226-0000	**Hardware Bag Assembly: MFG;95T/97T**	
Item	**Description**	**Qty**
0K58-01305-0002	PLUG: UPRIGHT S/C-C	2
0K58-01347-0000	GASKET: ERGOBAR C	2
0017-00009-1049	WRENCH: TORX; T27 B	1
0017-00042-0326	GROMMET: PLASTI; .130/.005 S/C#13-B	2
0017-00042-0840	CLIP: WIRE; PUSH-MTG; 3/4"; S/C#80-B	5
0017-00101-1770	8-15X 8 PHL PAN A SS NO B	6
0017-00101-1772	10-16X 8 PHL PAN B ST ZS B	6
0017-00101-1773	1/4 -20X 8 TRX BUT CS SS NO B	6
0017-00101-1774	5/16-18X40 TRX FLT CS ST ZS B	4
0017-00101-1778	1/2 -13X16 UNS HEX CS G5 ZB B	4
0017-00101-1780	8- X20 PHL TRS AB SS NO B	8
0017-00104-0325	WSH 516-.873-125 SL-D ST ZN B	4
0017-00103-0327	NUT 5/16-18 HEX; JAM D ST ZS B	4

GK58-00002-0095	KIT: SERV; ROLLER-GUARDS; 93/95Ti BM	
Part Number	**Description**	**Qty**
AK58-00360-0001	GUARD-ASSY: MFG; RT; 3.50 B	1
AK58-00360-0002	GUARD-ASSY: MFG; LT; 3.50 B	1
M051-00K58-B128	INSTR: SERV; ROLLER-GUARDS +	1
0017-00042-0326	GROMMET: PLASTI; .130/.005 S/C#13-B	2
0017-00042-1147	GROMMET: NYLON; SCREW B	2
0017-00101-1776	10-16X 8 PHL PAN B ST ZB B	4

GK58-00002-0071	KIT: SERV; ANTI-SLIP RAIL BM	
Part Number	**Description**	**Qty**
Only available in the kit	INSTR:TEMPLT; ANTI-SLIP RAIL B	4
Only available in the kit	INSTR: KIT; ANTI-SLIP RAIL +	1
0K58-01376-0000	RAIL: ANTI-SLIP;STEALTH-GREY E	2
Only available in the kit	PAD: WIPE; ALCOHOL/DRY B	

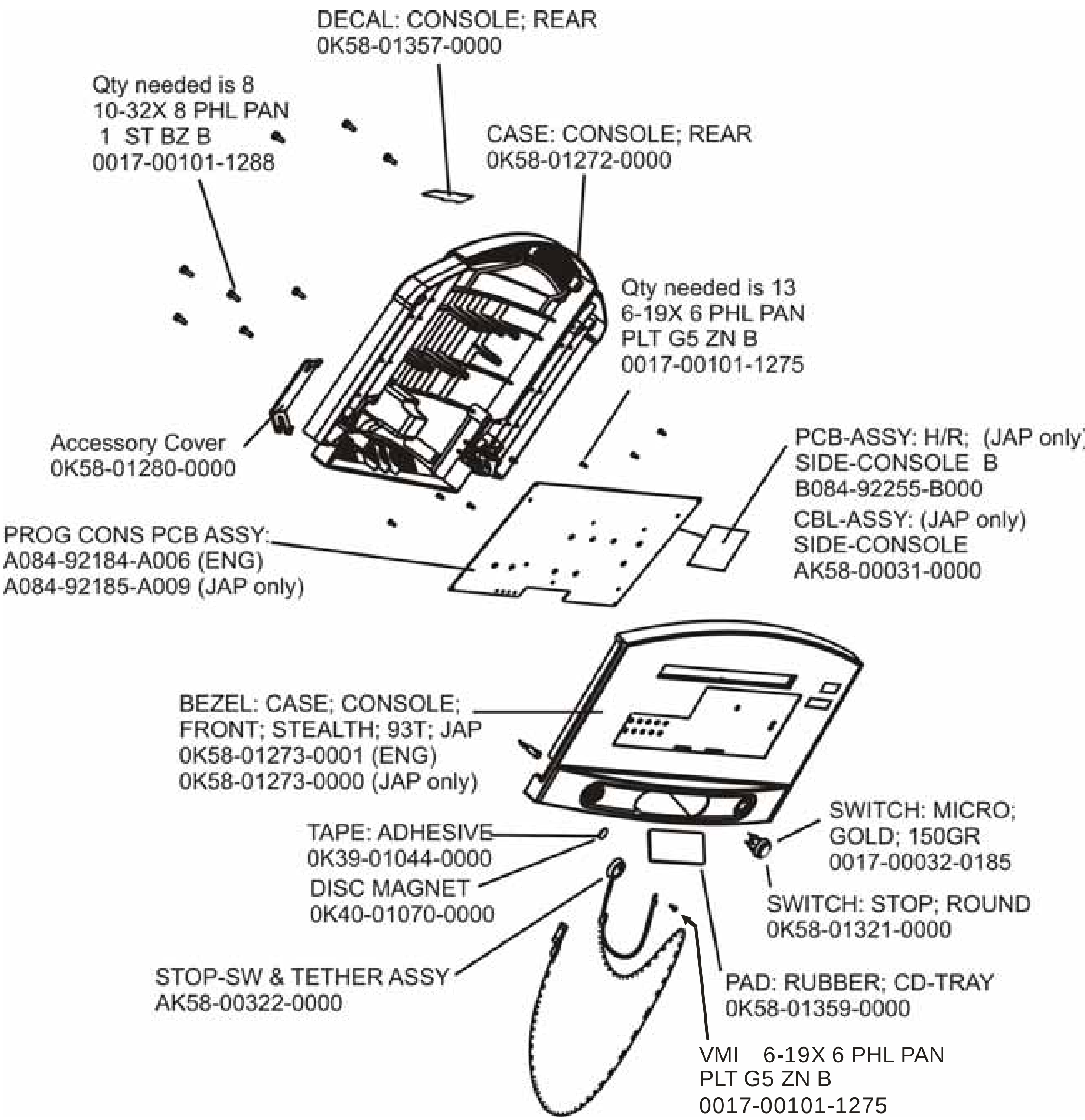
TOUCH UP PAINT:	
0017-00008-0204	PAINT: CAN; SPRAY; ARCTIC SILVER
0017-00008-0205	PAINT: BOTTLE; ARCTIC SILVER (.5 OZ)
0017-00008-0206	PAINT: PEN; ARCTIC SILVER (.33 OZ)

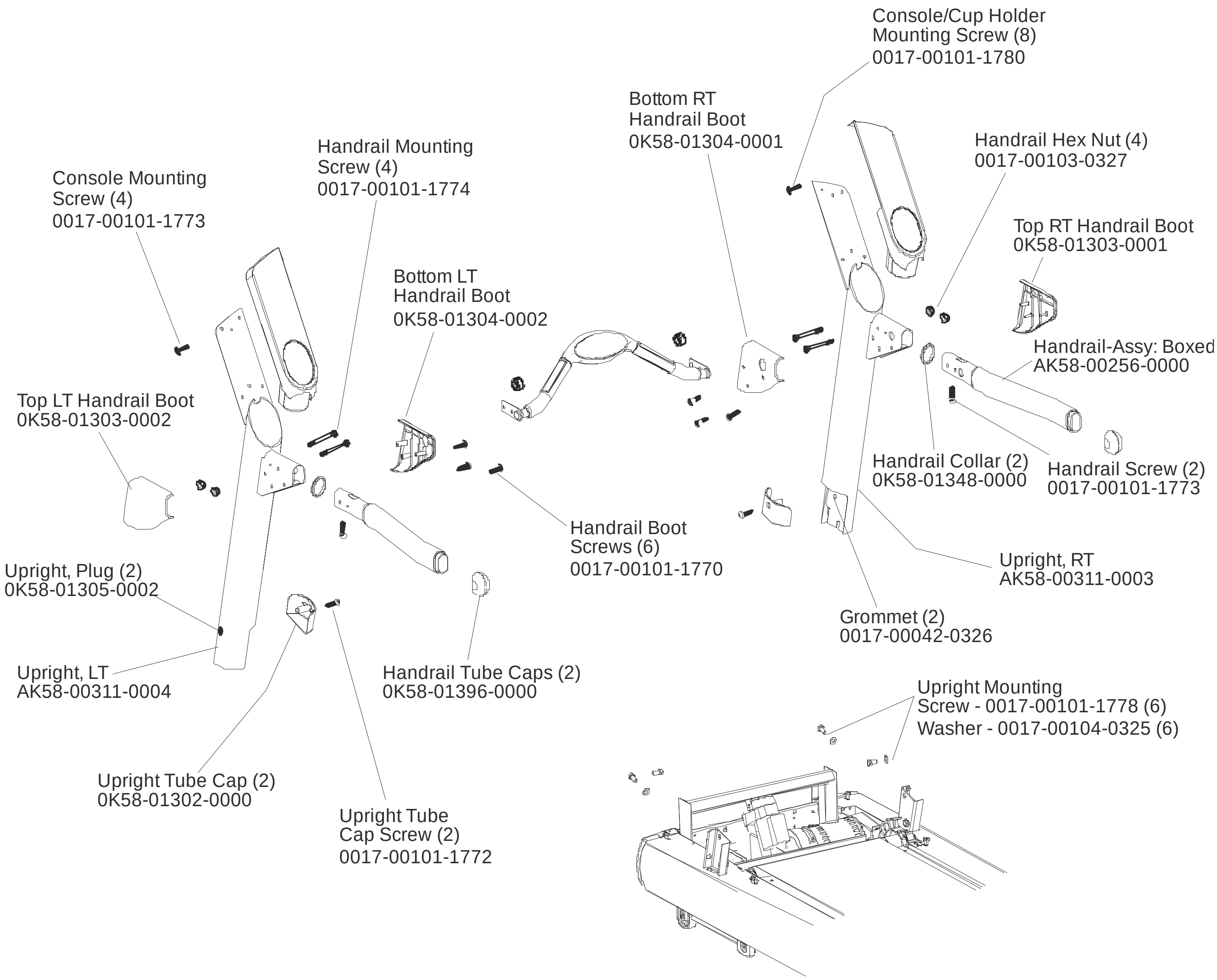
INK TRANSFER TOUCH-UP PAINT: SB No. GN05032101N	
0017-00008-0210	PAINT: TOUCH-UP; SHADOW-GRAY; .6 OZ BTL.
0017-00008-0211	PAINT: TOUCH-UP; SHADOW-GRAY; .6 OZ. PEN

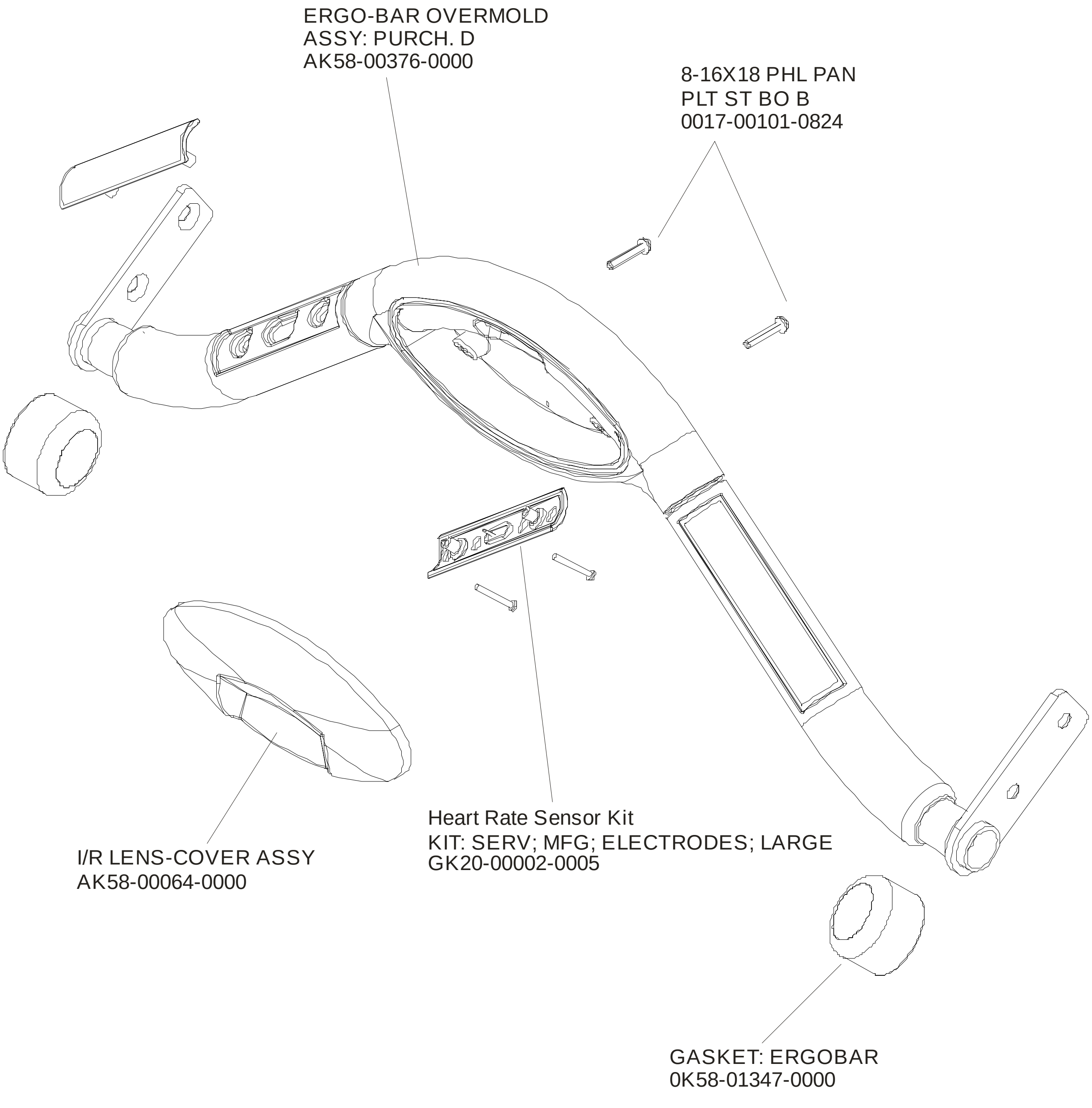


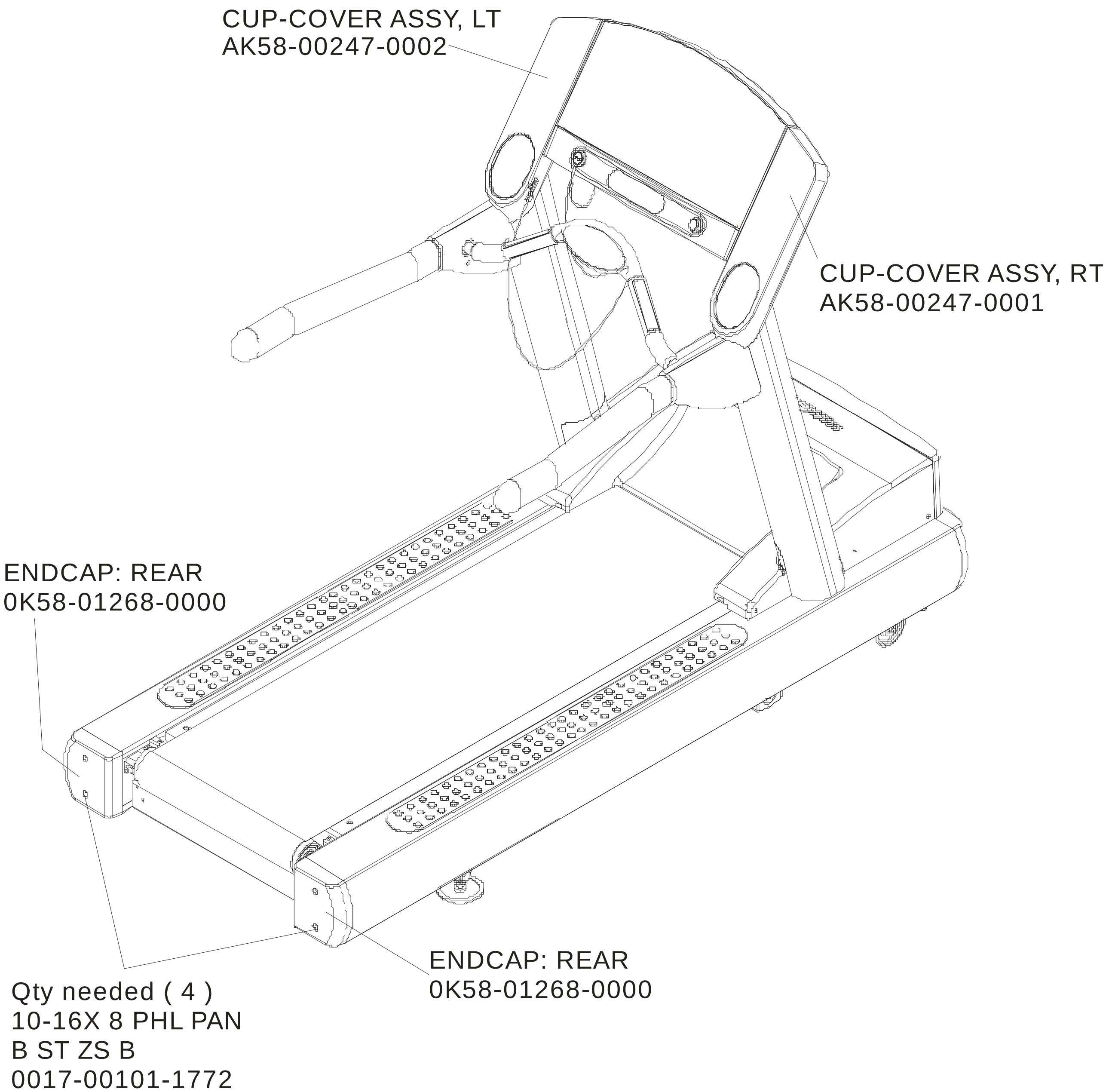
LANGUAGE	CONSOLE	OVERLAY/BEZEL ASSY	OVERLAY
ENG/ENG	AK58-00403-0001	AK58-00203-0001	0K58-01298-0001
ENG+MET	AK58-00403-0002	AK58-00203-0002	0K58-01298-0001
GERMAN	AK58-00403-0003	AK58-00203-0003	0K58-01298-0003
SPANISH	AK58-00403-0004	AK58-00203-0004	0K58-01298-0004
JAPANESE	AK58-00390-0006	AK58-00202-0006	0K58-01296-0006
FRENCH	AK58-00403-0007	AK58-00203-0007	0K58-01298-0007
ITALIAN	AK58-00403-0008	AK58-00203-0008	0K58-01298-0008
DUTCH	AK58-00403-0009	AK58-00203-0009	0K58-01298-0009
PORTUGUESE	AK58-00403-0010	AK58-00203-0010	0K58-01298-0010

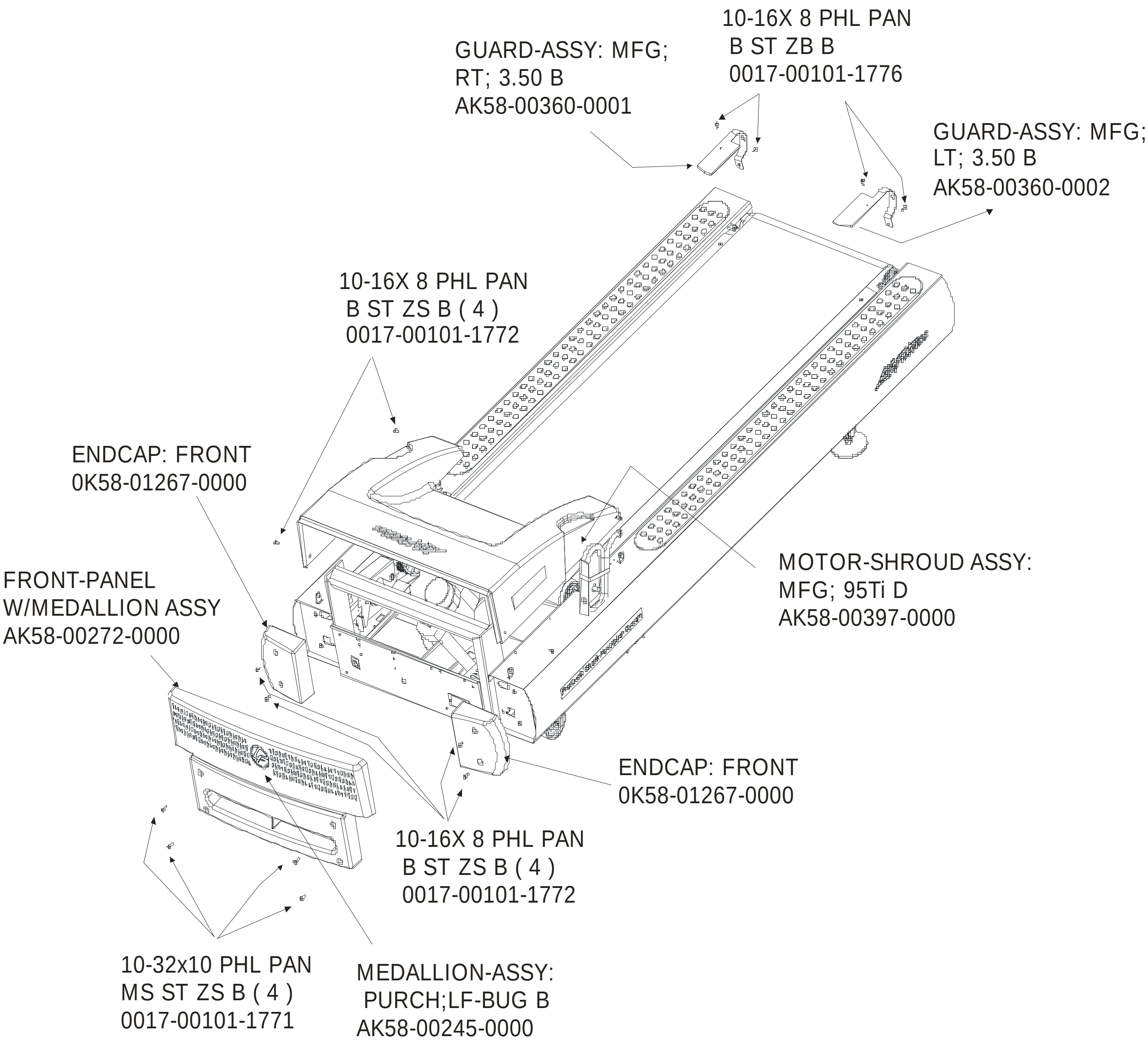
*All Console, Overlay/Bezel Assembly or Overlay may not be available

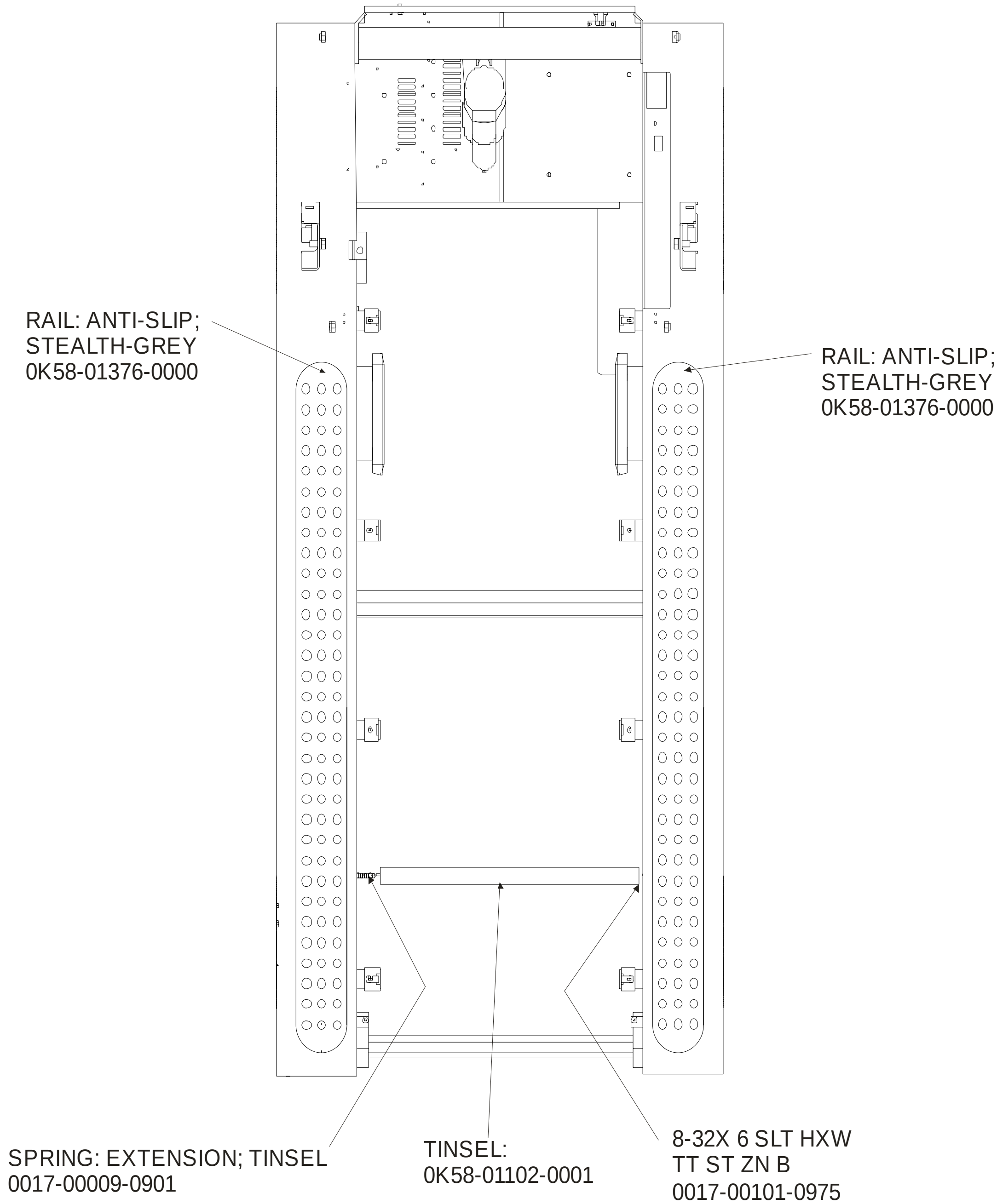

DECAL: CONSOLE; REAR
0K58-01357-0000
Qty needed is 8
10-32X 8 PHL PAN
1 ST BZ B
0017-00101-1288
CASE: CONSOLE; REAR
0K58-01272-0000
Qty needed is 13
6-19X 6 PHL PAN
PLT G5 ZN B
0017-00101-1275
Accessory Cover
0K58-01280-0000
PCB-ASSY: H/R; (JAP only)
SIDE-CONSOLE B
B084-92255-B000
CBL-ASSY: (JAP only)
SIDE-CONSOLE
AK58-00031-0000
PROG CONS PCB ASSY:
A084-92184-A006 (ENG)
A084-92185-A009 (JAP only)
BEZEL: CASE; CONSOLE;
FRONT; STEALTH; 93T; JAP
0K58-01273-0001 (ENG)
0K58-01273-0000 (JAP only)
TAPE: ADHESIVE
0K39-01044-0000
DISC MAGNET
0K40-01070-0000
SWITCH: MICRO;
GOLD; 150GR
0017-00032-0185
SWITCH: STOP; ROUND
0K58-01321-0000
STOP-SW & TETHER ASSY
AK58-00322-0000
PAD: RUBBER; CD-TRAY
0K58-01359-0000
VMI 6-19X 6 PHL PAN
PLT G5 ZN B
0017-00101-1275

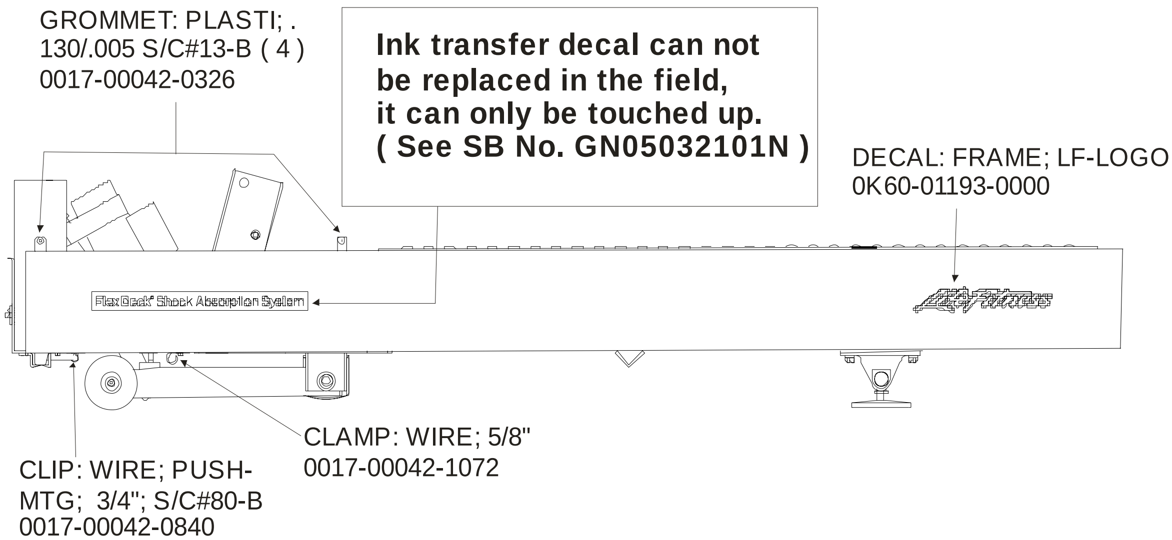

Console/Cup Holder
Mounting Screw (8)
0017-00101-1780
Bottom RT
Handrail Boot
0K58-01304-0001
Handrail Hex Nut (4)
0017-00103-0327
Handrail Mounting
Screw (4)
0017-00101-1774
Console Mounting
Screw (4)
0017-00101-1773
Top RT Handrail Boot
0K58-01303-0001
Bottom LT
Handrail Boot
0K58-01304-0002
Handrail-Assy: Boxed
AK58-00256-0000
Top LT Handrail Boot
0K58-01303-0002
Handrail Collar (2)
0K58-01348-0000
Handrail Screw (2)
0017-00101-1773
Handrail Boot
Screws (6)
0017-00101-1770
Upright, RT
AK58-00311-0003
Upright, Plug (2)
0K58-01305-0002
Grommet (2)
0017-00042-0326
Upright, LT
AK58-00311-0004
Handrail Tube Caps (2)
0K58-01396-0000
Upright Mounting
Screw - 0017-00101-1778 (6)
Washer - 0017-00104-0325 (6)
Upright Tube Cap (2)
0K58-01302-0000
Upright Tube
Cap Screw (2)
0017-00101-1772

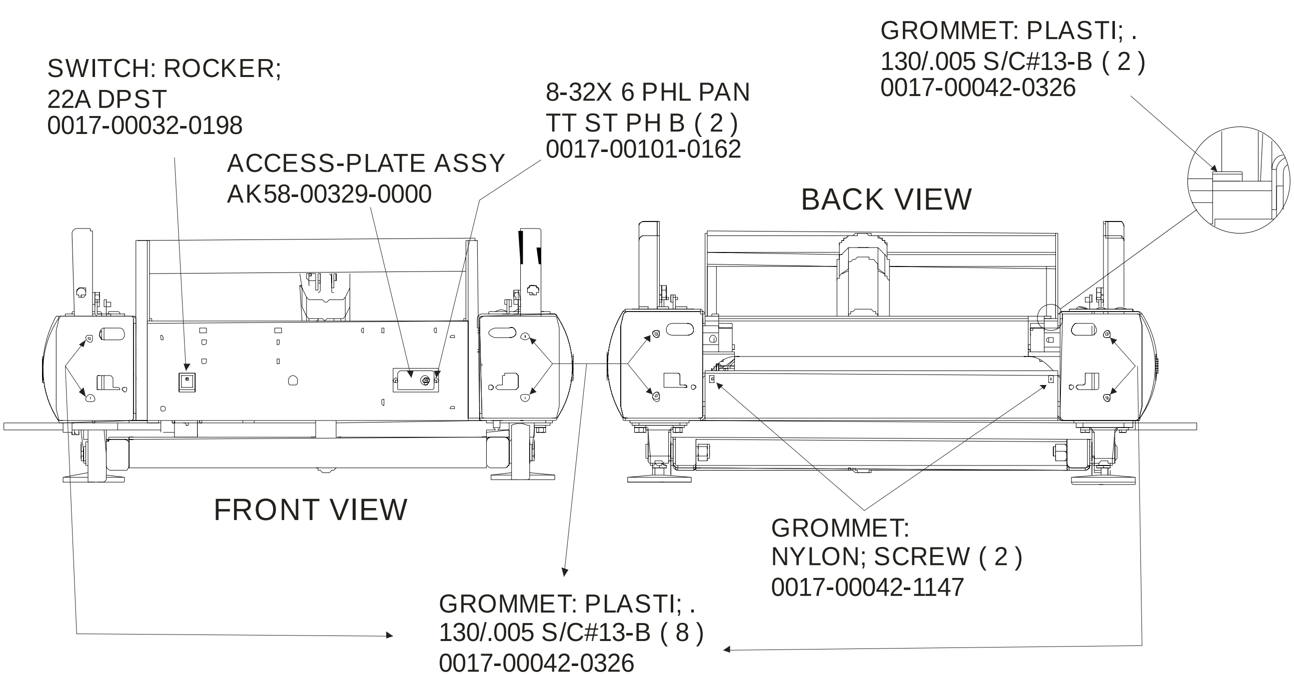

ERGO-BAR OVERMOLD
ASSY: PURCH. D
AK58-00376-0000
8-16X18 PHL PAN
PLT ST BO B
0017-00101-0824
Heart Rate Sensor Kit
KIT: SERV; MFG; ELECTRODES; LARGE
GK20-00002-0005
I/R LENS-COVER ASSY
AK58-00064-0000
GASKET: ERGOBAR
0K58-01347-0000

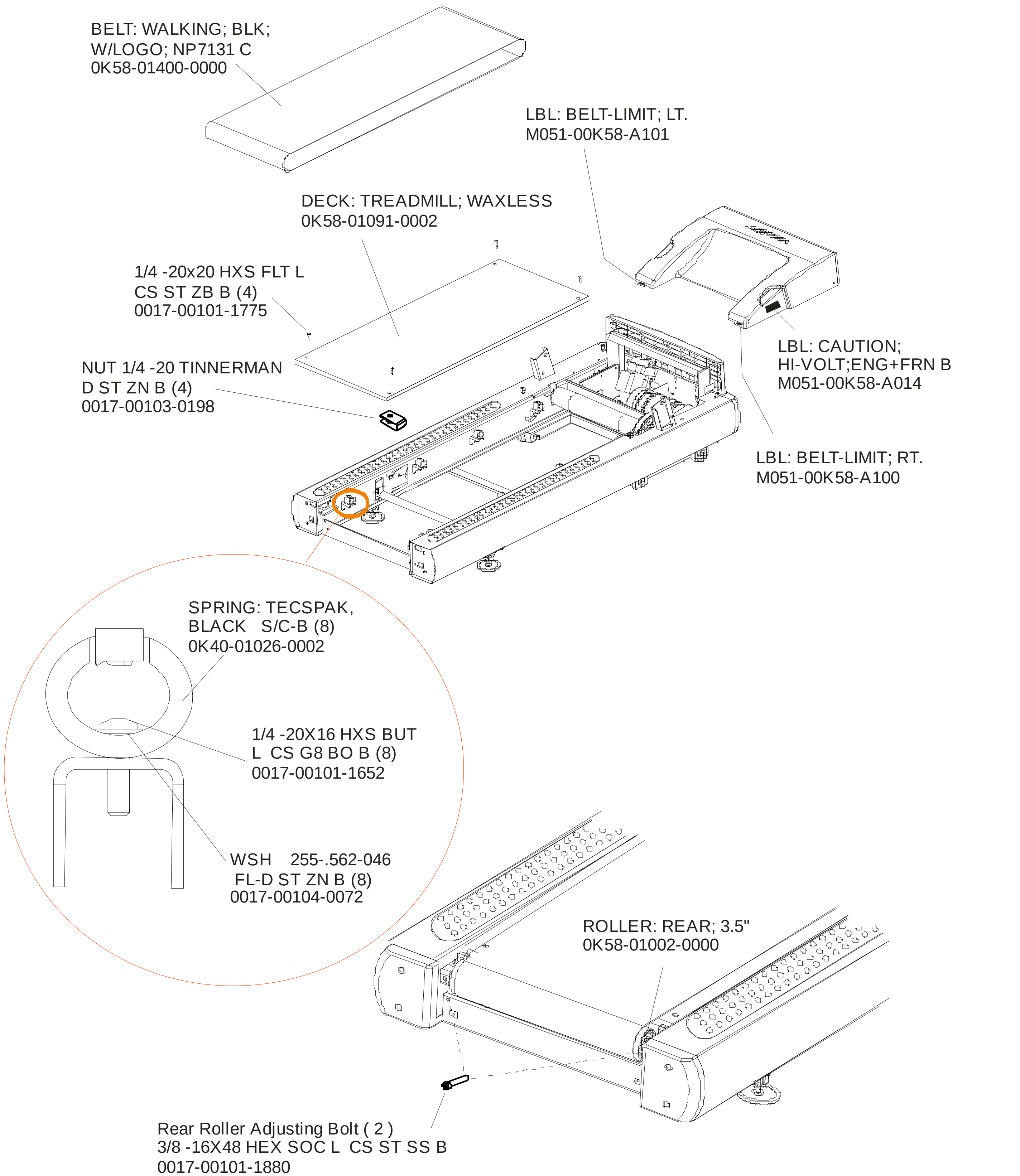

CUP-COVER ASSY, LT
AK58-00247-0002
CUP-COVER ASSY, RT
AK58-00247-0001
ENDCAP: REAR
0K58-01268-0000
ENDCAP: REAR
0K58-01268-0000
Qty needed (4)
10-16X 8 PHL PAN
B ST ZS B
0017-00101-1772

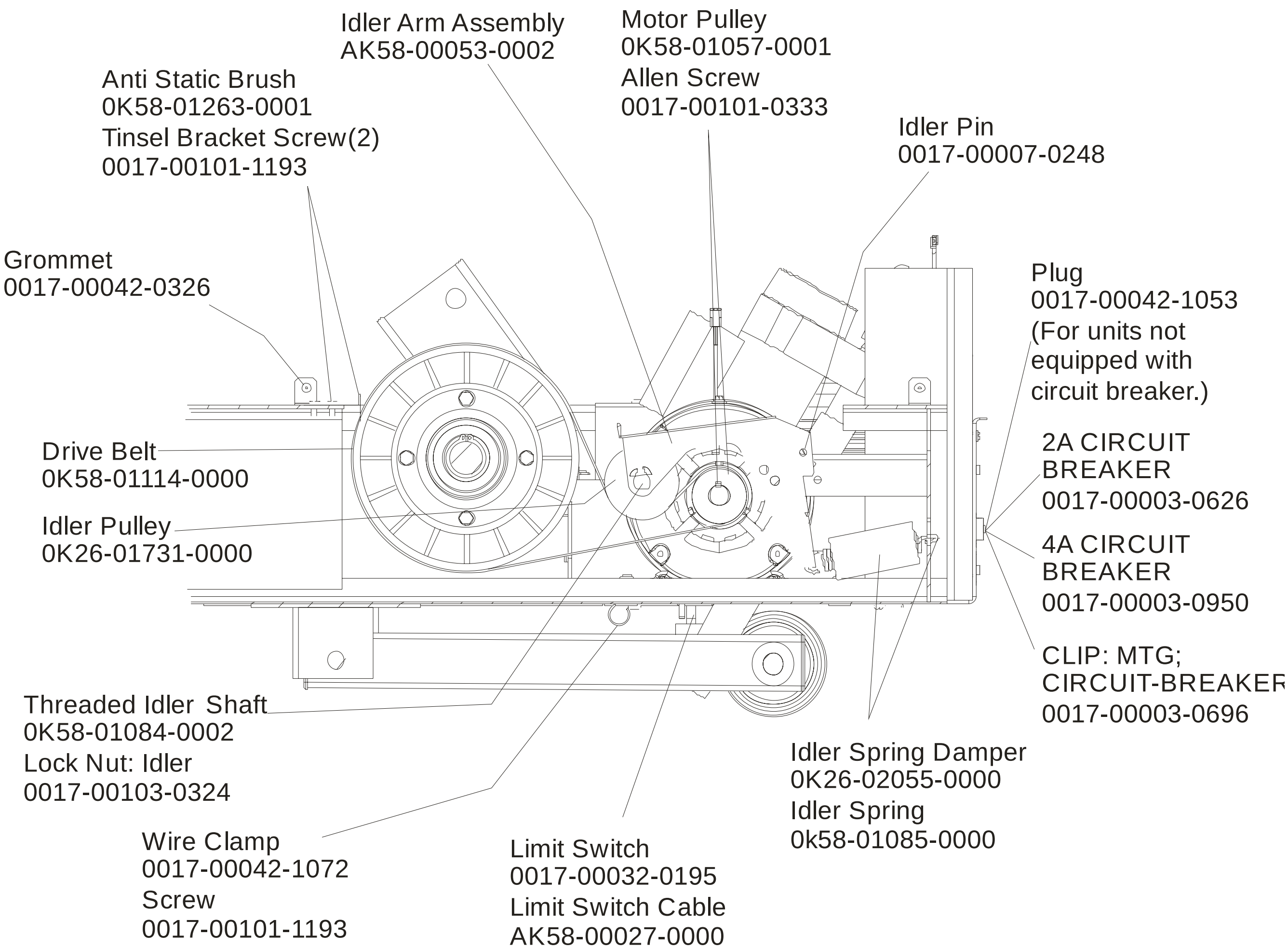

10-16X 8 PHL PAN
B ST ZB B
0017-00101-1776
GUARD-ASSY: MFG;
RT; 3.50 B
AK58-00360-0001
GUARD-ASSY: MFG;
LT; 3.50 B
AK58-00360-0002
10-16X 8 PHL PAN
B ST ZS B (4)
0017-00101-1772
ENDCAP: FRONT
0K58-01267-0000
FRONT-PANEL
W/MEDALLION ASSY
AK58-00272-0000
MOTOR-SHROUD ASSY:
MFG; 95Ti D
AK58-00397-0000
ENDCAP: FRONT
0K58-01267-0000
10-16X 8 PHL PAN
B ST ZS B (4)
0017-00101-1772
10-32x10 PHL PAN
MS ST ZS B (4)
0017-00101-1771
MEDALLION-ASSY:
PURCH;LF-BUG B
AK58-00245-0000

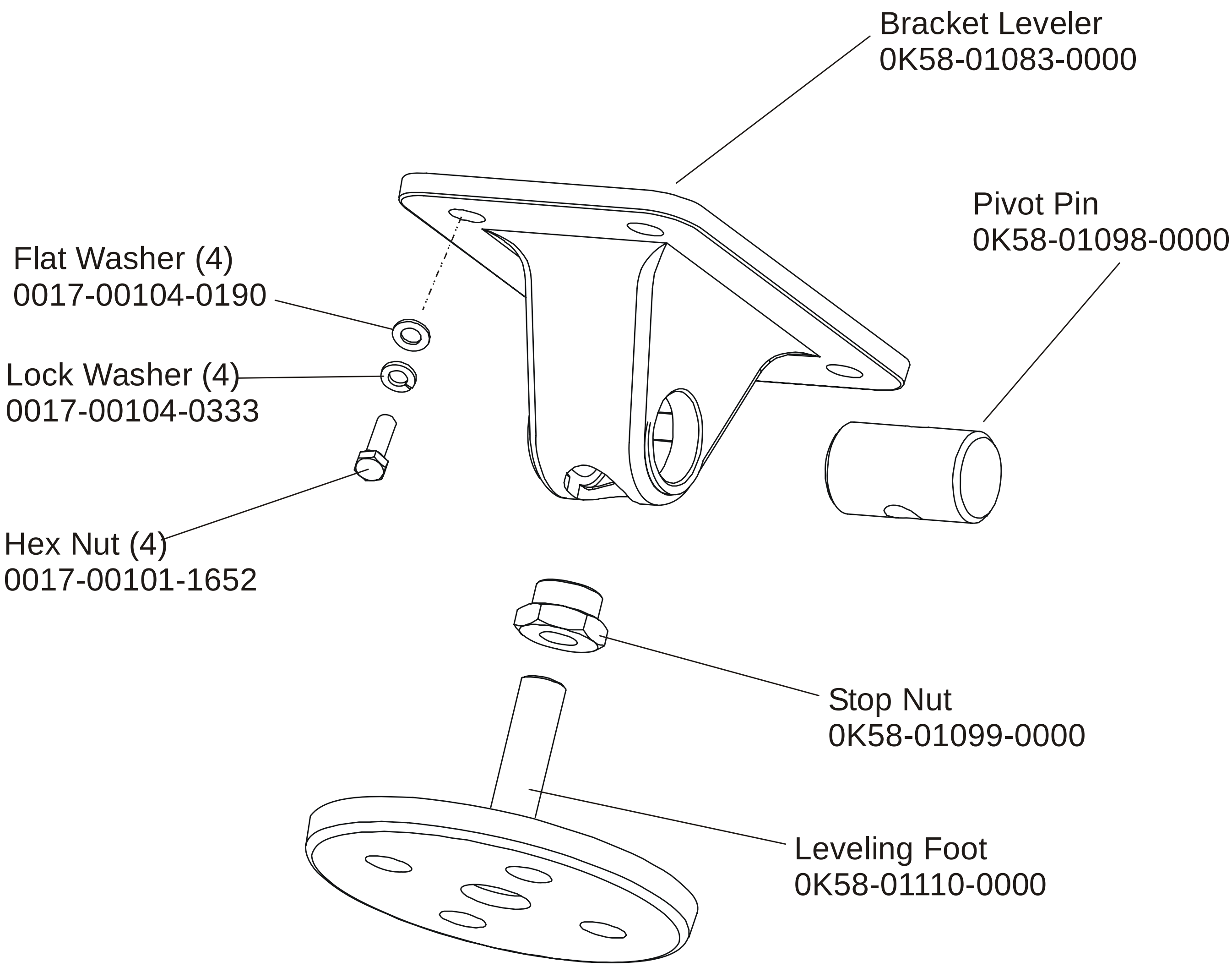

RAIL: ANTI-SLIP;
STEALTH-GREY
0K58-01376-0000
RAIL: ANTI-SLIP;
STEALTH-GREY
0K58-01376-0000
SPRING: EXTENSION; TINSEL
0017-00009-0901
TINSEL:
0K58-01102-0001
8-32X 6 SLT HXW
TT ST ZN B
0017-00101-0975

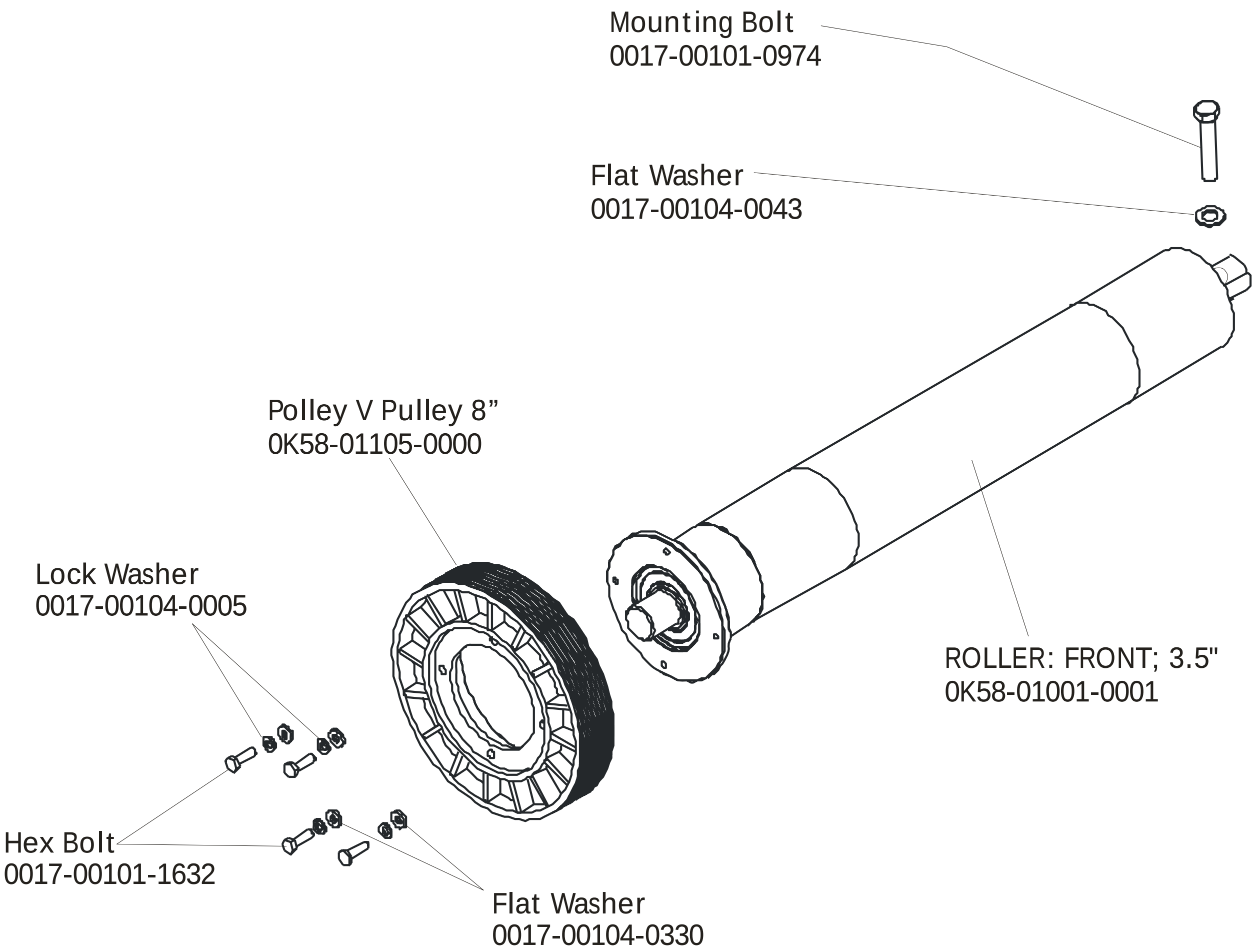

GROMMET: PLASTI; .
130/.005 S/C#13-B (4)
0017-00042-0326
Ink transfer decal can not be replaced in the field, it can only be touched up. (See SB No. GN05032101N)
DECAL: FRAME; LF-LOGO
0K60-01193-0000
CLAMP: WIRE; 5/8"
0017-00042-1072
CLIP: WIRE; PUSH-
MTG; 3/4"; S/C#80-B
0017-00042-0840


GROMMET: PLASTI; .
130/.005 S/C#13-B (2)
0017-00042-0326
SWITCH: ROCKER;
22A DPST
0017-00032-0198
8-32X 6 PHL PAN
TT ST PH B (2)
0017-00101-0162
ACCESS-PLATE ASSY
AK58-00329-0000
BACK VIEW
FRONT VIEW
GROMMET:
NYLON; SCREW (2)
0017-00042-1147
GROMMET: PLASTI; .
130/.005 S/C#13-B (8)
0017-00042-0326


BELT: WALKING; BLK;
W/LOGO; NP7131 C
0K58-01400-0000
LBL: BELT-LIMIT; LT.
M051-00K58-A101
DECK: TREADMILL; WAXLESS
0K58-01091-0002
1/4 -20x20 HXS FLT L
CS ST ZB B (4)
0017-00101-1775
NUT 1/4 -20 TINNERMAN
D ST ZN B (4)
0017-00103-0198
LBL: CAUTION;
HI-VOLT;ENG+FRN B
M051-00K58-A014
LBL: BELT-LIMIT; RT.
M051-00K58-A100
SPRING: TECSPAK,
BLACK S/C-B (8)
0K40-01026-0002
1/4 -20X16 HXS BUT
L CS G8 BO B (8)
0017-00101-1652
WSH 255-.562-046
FL-D ST ZN B (8)
0017-00104-0072
ROLLER: REAR; 3.5"
0K58-01002-0000
Rear Roller Adjusting Bolt (2)
3/8 -16X48 HEX SOC L CS ST SS B
0017-00101-1880


Idler Arm Assembly
AK58-00053-0002
Motor Pulley
0K58-01057-0001
Allen Screw
0017-00101-0333
Anti Static Brush
0K58-01263-0001
Tinsel Bracket Screw(2)
0017-00101-1193
Idler Pin
0017-00007-0248
Grommet
0017-00042-0326
Plug
0017-00042-1053
(For units not equipped with circuit breaker.)
Drive Belt
0K58-01114-0000
2A CIRCUIT BREAKER
0017-00003-0626
Idler Pulley
0K26-01731-0000
4A CIRCUIT BREAKER
0017-00003-0950
CLIP: MTG; CIRCUIT-BREAKER
0017-00003-0696
Threaded Idler Shaft
0K58-01084-0002
Lock Nut: Idler
0017-00103-0324
Idler Spring Damper
0K26-02055-0000
Idler Spring
0k58-01085-0000
Wire Clamp
0017-00042-1072
Screw
0017-00101-1193
Limit Switch
0017-00032-0195
Limit Switch Cable
AK58-00027-0000


Bracket Leveler
0K58-01083-0000
Pivot Pin
0K58-01098-0000
Flat Washer (4)
0017-00104-0190
Lock Washer (4)
0017-00104-0333
Hex Nut (4)
0017-00101-1652
Stop Nut
0K58-01099-0000
Leveling Foot
0K58-01110-0000


Mounting Bolt
0017-00101-0974
Flat Washer
0017-00104-0043
Polley V Pulley 8”
0K58-01105-0000
Lock Washer
0017-00104-0005
ROLLER: FRONT; 3.5"
0K58-01001-0001
Hex Bolt
0017-00101-1632
Flat Washer
0017-00104-0330

NOTE: PLEASE SEE SERVICE BULLETIN # **TR07060101N** TO ORDER CORRECT DRIVE MOTOR & FLYWHEEL FOR SERIAL NUMBER.

DUAL CABLE
DRIVE MOTOR-ASY:
AK58-00171-0001

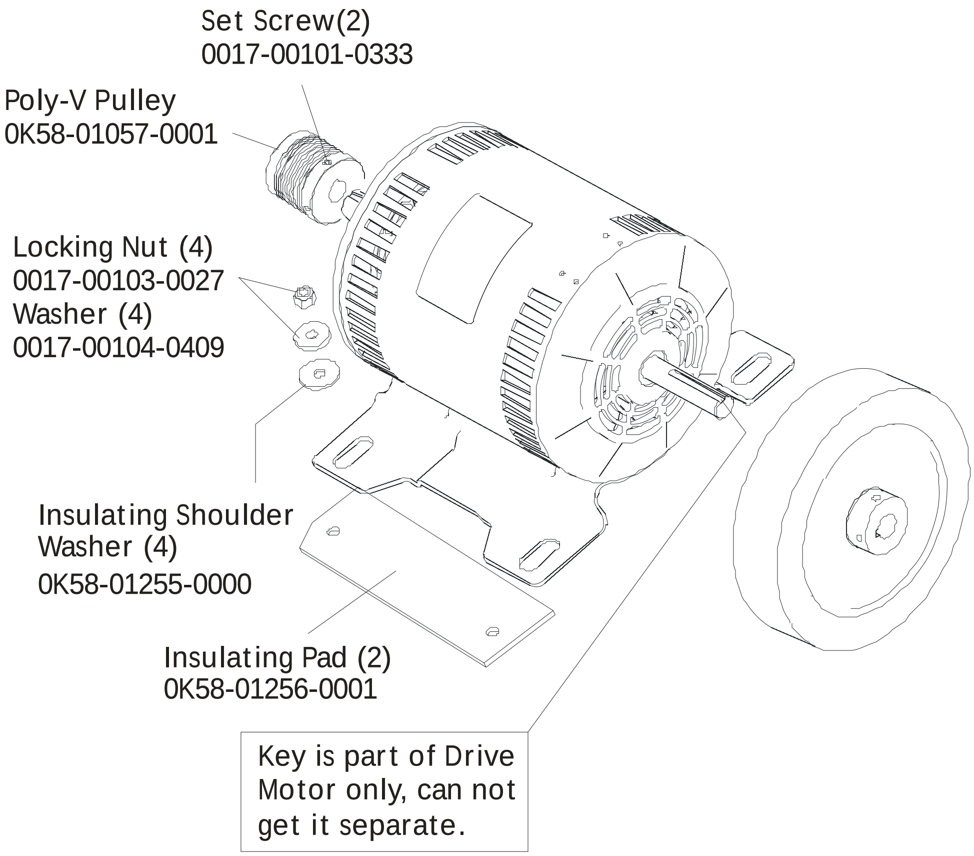
DUAL CABLE MOTOR
FLYWHEEL: CAST-IRON
0K58-01092-0002

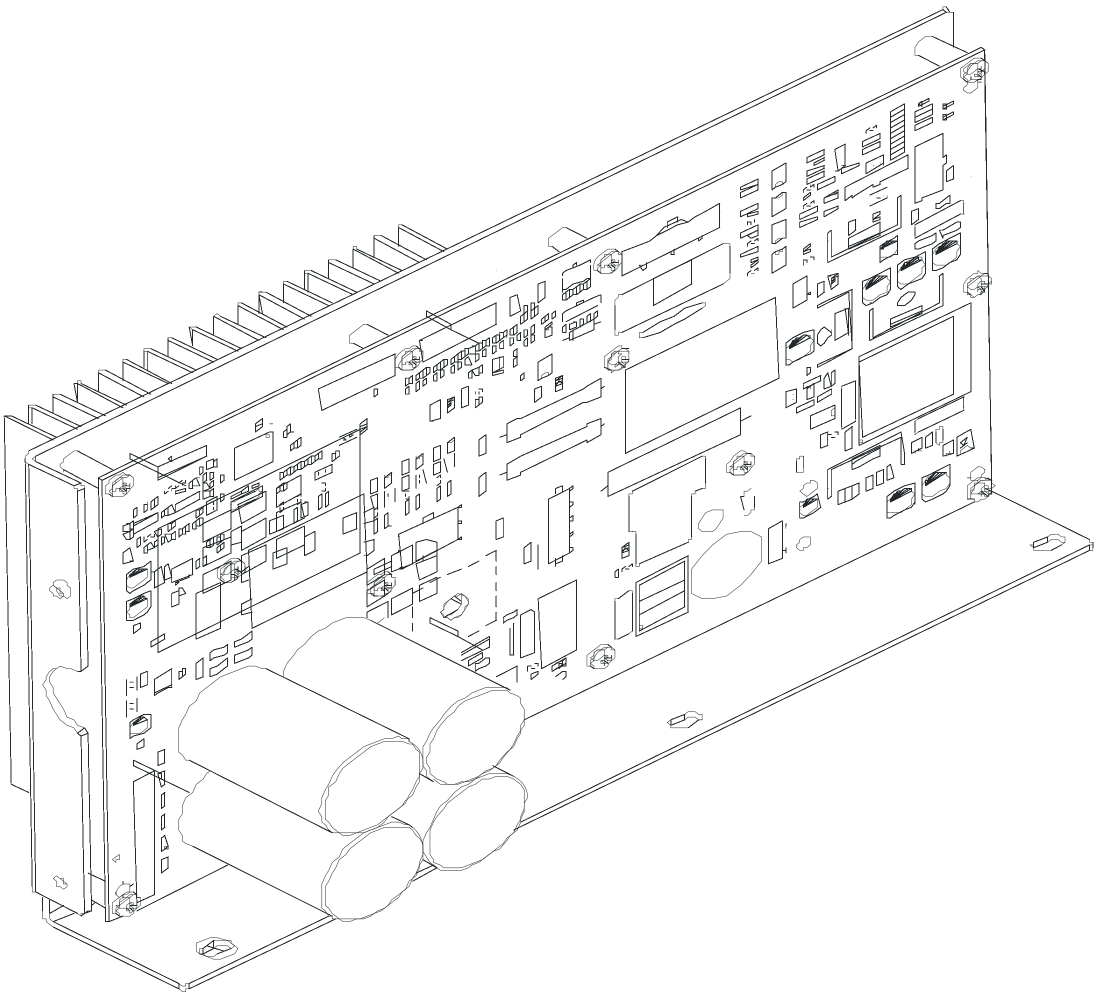
DUAL CABLE MOTOR
USE SET SCREWS
0017-00101-0975

TAPERED SHAFT
DRIVE MOTOR-ASY:
AK58-00171-0002

TAPERED
FLYWHEEL: CAST-IRON
0K58-01092-0004

TAPERED SHAFT MOTOR
USE BOLT
0017-00101-1885

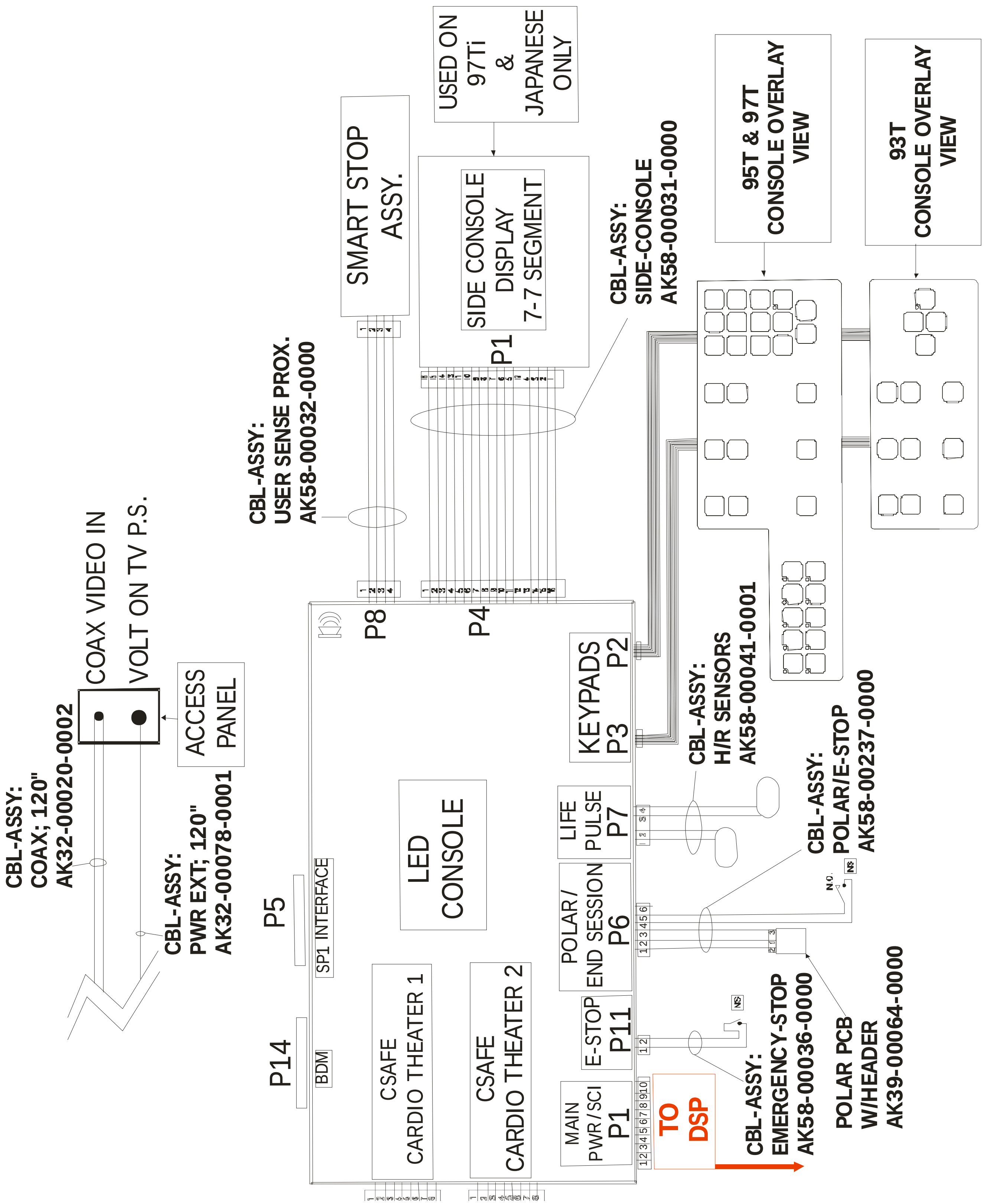


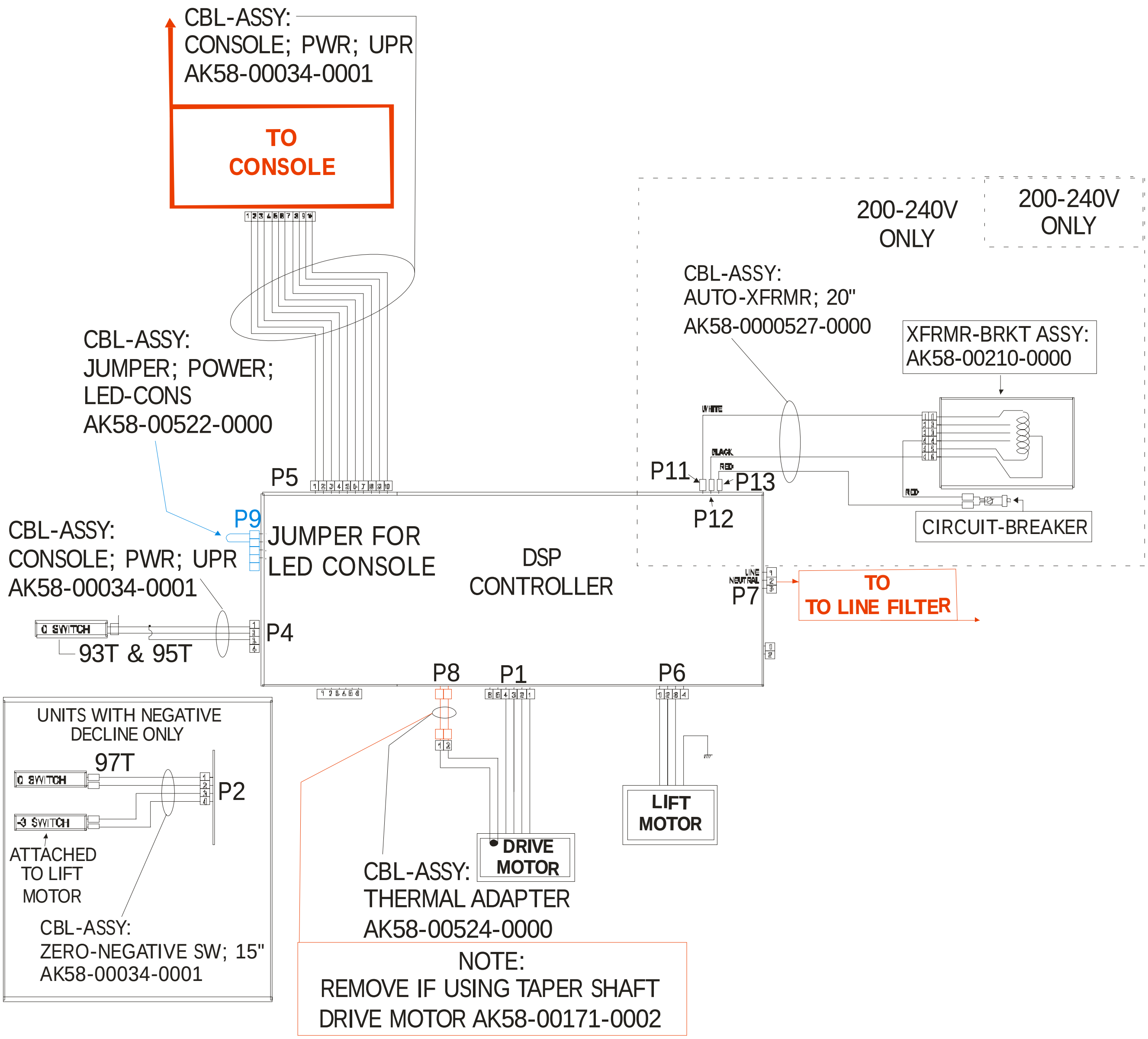


VOLTAGE	PART NUMBER	PART DESCRIPTION
100-120	GK58-00002-0118	KIT: SERV; MFG; DSP CONTROLLER 100-120; LED
200-240	GK58-00002-0120	KIT: SERV; MFG; DSP CONTROLLER 200-240; LED

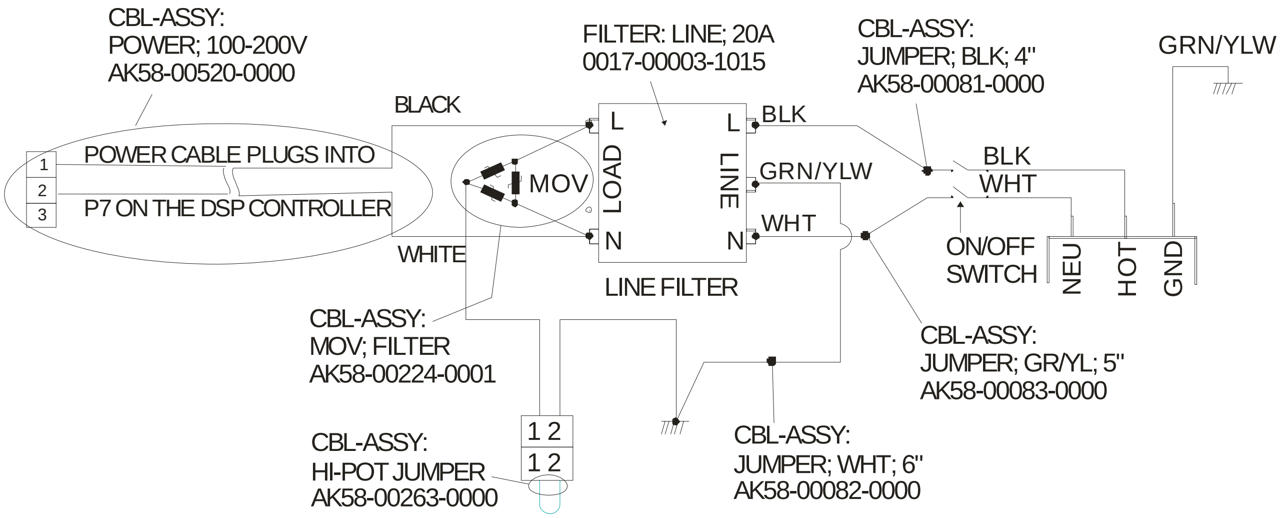
MODEL #	MODEL DESCRIPTION	STANDARD LINE CORDS
95T-0100-02	95T ENG/ENG 120/60 DOM	0017-00003-0974 LINE-CORD: R/A; 96"; W/RECP S/C-C
95T-0300-02	95T FRN/MET 120/60 DOM	
95T-0400-02	95T SPN/MET 120/60 DOM	
95T-0800-02	95T POR/MET 120/60 DOM	
95T-0103-02	95T ENG+MET 220/60 DOM	0017-00003-0781 LINE-CORD: R/A; 220V; USA D
95T-0105-02	95T ENG+MET 100/50 DOM	
95T-0106-02	95T ENG+MET 200/50 DOM	
95T-0705-02	95T JAP/MET 100/50 DOM	
95T-0706-02	95TJAP/MET 200/50 DOM	
95T-0101-02	95T ENG+MET 230/50 CON	0017-00003-0696 LINE-CORD: R/A; CEE7; 103" 10A 250V D
95T-0201-02	95T GER/MET 230/50 CON	
95T-0301-02	95T FRN/MET 230/50 CON	
95T-0401-02	95T SPN/MET 230/50 CON	
95T-0501-02	95T ITL/MET 230/50 CON	
95T-0601-02	95T DUT/MET 230/50 CON	
95T-0801-02	95T POR/MET 230/50 CON	
95T-1601-02	95T ENG/TUR 230/50 CON	
95T-0102-02	95T ENG+MET 240/50 UK	0017-00003-0890 LINE-CORD: U.K; R/A
95T-0109-02	95T ENG+MET 230/50 UK	
95T-0104-02	95T ENG+MET 240V+ AUS	0017-00003-0996 LINE-CORD: IEC; AUSTRALIAN; 230/50 C

OPTIONAL LINE CORDS		
0017-00003-0947	LINE-CORD: 120V; 20A;	12'
0017-00003-0915	LINE-CORD: R/A 120V	8'
0017-00003-0980	LINE-CORD: R/A; NEMA 5-20 144"	12'
0017-00003-0981	LINE-CORD: R/A; W/PLUG 220/60	7.5'
0017-00003-0948	LINE-CORD: 220V; 15A;	12'


CBL-ASSY:
COAX; 120"
AK32-00020-0002
CBL-ASSY:
PWR EXT; 120"
AK32-00078-0001
COAX VIDEO IN
VOLT ON TV P.S.
ACCESS PANEL
CBL-ASSY:
USER SENSE PROX.
AK58-00032-0000
SMART STOP ASSY.
USED ON 97Ti & JAPANESE ONLY
SIDE CONSOLE DISPLAY 7-7 SEGMENT
P1
CBL-ASSY:
SIDE-CONSOLE
AK58-00031-0000
95T & 97T CONSOLE OVERLAY VIEW
93T CONSOLE OVERLAY VIEW
P14
BDM
P5
SP1 INTERFACE
P8
P4
LED CONSOLE
CSAFE CARDIO THEATER 1
CSAFE CARDIO THEATER 2
KEYPADS
P2
P3
LIFE PULSE
P7
POLAR / END SESSION
P6
E-STOP
P11
MAIN PWR / SCI
P1
TO DSP
CBL-ASSY:
H/R SENSORS
AK58-00041-0001
CBL-ASSY:
POLAR/E-STOP
AK58-00237-0000
CBL-ASSY:
EMERGENCY-STOP
AK58-00036-0000
POLAR PCB
W/HEADER
AK39-00064-0000


CBL-ASSY:
CONSOLE; PWR; UPR
AK58-00034-0001
TO CONSOLE
200-240V ONLY
200-240V ONLY
CBL-ASSY:
AUTO-XFRMR; 20"
AK58-0000527-0000
XFRMR-BRKT ASSY:
AK58-00210-0000
CBL-ASSY:
JUMPER; POWER;
LED-CONS
AK58-00522-0000
P5
P11
P13
P12
CIRCUIT-BREAKER
P9
JUMPER FOR LED CONSOLE
DSP CONTROLLER
CBL-ASSY:
CONSOLE; PWR; UPR
AK58-00034-0001
TO TO LINE FILTER
P7
P4
93T & 95T
P8
P1
P6
UNITS WITH NEGATIVE DECLINE ONLY
97T
P2
ATTACHED TO LIFT MOTOR
LIFT MOTOR
DRIVE MOTOR
CBL-ASSY:
THERMAL ADAPTER
AK58-00524-0000
CBL-ASSY:
ZERO-NEGATIVE SW; 15"
AK58-00034-0001
NOTE:
REMOVE IF USING TAPER SHAFT
DRIVE MOTOR AK58-00171-0002

120V DOMESTIC



200-240V ONLY

